



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	789	813058A 1	PISTON ASSEMBLY	8	(Standard)	5
1	789	813059A 1	PISTON ASSEMBLY	8	(.030 Oversize) (See NOTE #1)	
2		17799	RETAINER-Piston Pin	16		
3	39	818629	RING SET-Piston	1	(Standard)	5
3	39	42733 35	RING SET-Piston	1	(.035 Oversize)	
4	31	848112	BEARING SET-Main	1	(Standard)	5
4	23	61171 1	BEARING SET-Main	AR	(.001 Undersize)	5
4	23	61171 10	BEARING SET-Main	AR	(.010 Undersize)	5
5	17	35312	PIN-Dowel	2	(.250 Diameter) (Rear Main Cap)	5
6	26	14756	SEAL-Oil	1		2,5
7	15	98184	SHIM-Oil Seal	AR		2,5
8	230	8100 3	FLYWHEEL	1	(Driveline Models) (External Balance)	
8	230	7424 1	FLYWHEEL	1	(Driveline Models) (Internal Balance)	
9	230	6540	FLYWHEEL	1	(Bravo Models) (External Balance)	5
9	230	9425 1	FLYWHEEL	1	(Bravo Models) (Internal Balance)	5
10	10	49845	SCREW (.437-20 x 1.00)	6		5
11		18311A17	COUPLING ASSEMBLY	1	(Bravo Models)	
12	22	49099	FITTING-Grease	2	(Bravo Models)	
13	12	20572	WASHER	6	(Bravo Models)	
14	10	14883	SCREW (.375-16 x 1.125)	6	(Bravo Models)	
15	645	815907	CONNECTING ROD ASSY	8		5
16		42839	BUSHING-Conn Rod	8		
17	17	816986	PIN-Dowel	1	(Crankshaft)	5
18	31	848110	BEARING SET	1	(Standard)	5
18	31	848115	BEARING SET	AR	(.001 Undersize)	5
18	23	61170 10	BEARING SET	AR	(.010 Undersize)	5
18	31	848111	BEARING SET	AR	(.001 Oversize)	5
19	2408	848108	CRANKSHAFT	1	(External Balanced) (See NOTE #:	5
19	2408	849470	CRANKSHAFT	1	(Internal Balanced) (Serial # 0L000	5
20	28	34466	KEY-Crankshaft	2		5
21	23	823108	BUSHING-Pilot	1	(Crankshaft) (Driveline Models)	5
-	27	99386A96	GASKET SET	1	(Engine Overhaul)	